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ADG

**RBW6521A00138-W142AH-
002-3T**

Job Sheet 191305



8242

Part No: RBW6521A00138-W142AH-002-3T **Job Qty:** *2* pcs *MLL*

Part Name: Nut Torque Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/26/19

Job Tracking No:

Due Date: 3/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6521A00138-W142AH-002-3T Rev.A IPP Rev. A 19.01.16 New issue DP Verify DD

Ship Via:



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Container No: S165817



Part: RBW6521A00138-W142AH-002-3T

Job No: 191305

Serial No/Batch: S165817

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 03/25/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	3/20/19		0.00	0.20	Small Fab - 1		
							Small Fab - 2		MCL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	3/20/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9	MAR 25 2019	DAS 40 9-89
120	Packaging 3-1 - Stock - B4B	1 pcs	3/20/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		MCL
130	QC 21 - FG	1 pcs	3/20/19		0.00	0.00	QC 21 - FG - 21		
							QC 21 - FG - 70		

Part Op
Descriptions: 100 - Assemble as per DWG. See note 9.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91251A344	Steel Socket Head Screw #10-32 X 5/8" Lg.	16	100-Small Fab - 1	5161533
RBW6521A00138-W142AH-002-3T-1	Ring	1 pcs (1 ea)	100-Small Fab - 1	5161534
RBW6521A00138-W142AH-002-3T-2	RH Side Bracket	1 pcs (1 ea)	100-Small Fab - 1	5161775
RBW6521A00138-W142AH-002-3T-3	LH Side Bracket	1 pcs (1 ea)	100-Small Fab - 1	5162009
RBW6521A00138-W142AH-002-3T-4	Top	1 pcs (1 ea)	100-Small Fab - 1	6160219

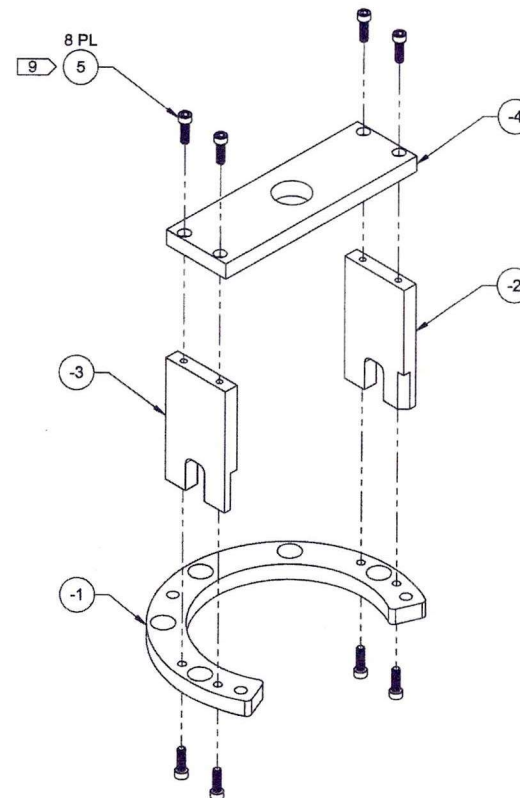
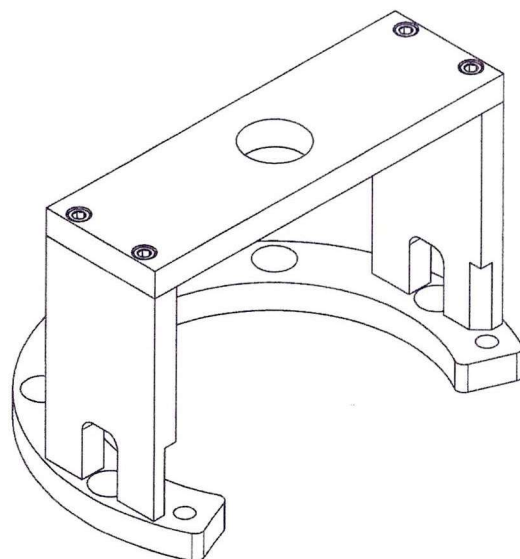
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	91251A344	8	0	0
	RBW6521A00138-W142AH-002-3T-1	1	0	0
	RBW6521A00138-W142AH-002-3T-2	1	0	0
	RBW6521A00138-W142AH-002-3T-3	1	0	0
	RBW6521A00138-W142AH-002-3T-4	1	0	0

Part Specifications
Specifications could not be found.

Plex 2/26/19 2:49 PM Dart.lajeunesse.marie

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6521A00138-W142AH-002-3T-1	RING
-2	1	RBW6521A00138-W142AH-002-3T-2	RH SIDE BRACKET
-3	1	RBW6521A00138-W142AH-002-3T-3	LH SIDE BRACKET
-4	1	RBW6521A00138-W142AH-002-3T-4	TOP
5	8	McMaster#91251A344 OR EQUIV.	STEEL SOCKET HEAD SCREW #10-32 X 5/8" LG.



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 191305 MJS

1902-26

RBW6521A00138-W142AH-002-3T NUT TORQUE TOOL

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 5 THEN ASSEMBLE WITH ITEMS -2, AND -3, AND REMOVE EXCESS

A	NEW ISSUE	18-873	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RBW6521A00138-W142AH-002-3T TITLE NUT TORQUE TOOL SCALE NTS DATE 12/24/2018 COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	KPT		
CHECKED	KPT		
MFG. APPR.	DP		
APPROVED	MJS		

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					